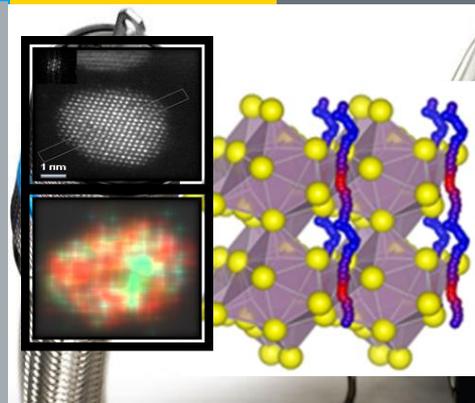


9th US-China  
Battery and Electric Vehicle  
Technology Workshop

**U.S. DOE**  
**Vehicle Battery R&D Update**

August 18, 2014  
Seattle, Washington, USA



**David Howell**  
Hybrid & Electric Systems Program Manager  
Vehicle Technologies Office

U.S. Department of Energy  
1000 Independence Avenue  
Washington DC 20585

## Presidents Barack Obama and Hu Jintao announced the launch of a U.S.-China Electric Vehicles Initiative – November 17, 2009

- Shared interest in accelerating the deployment of electric vehicles to
  - Reduce oil dependence
  - Cut greenhouse gas emissions
  - Promote economic growth
- Activities under the initiative will include:
  - Joint standards development
  - Joint demonstrations
  - Joint technical roadmap
  - Public awareness and engagement



## US-China Electric Vehicle and Battery Technology Workshops

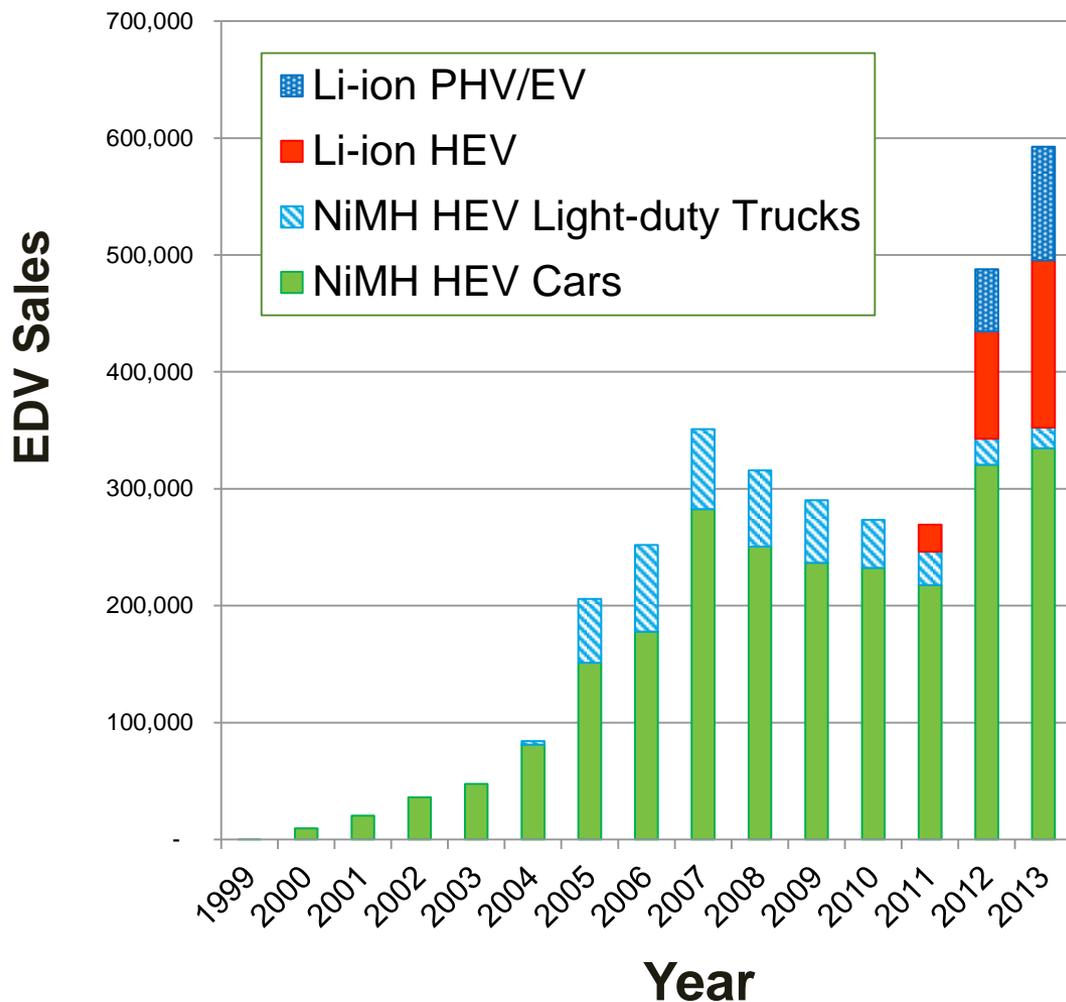
- **Sponsored by:**
  - U.S. Department of Energy
  - China's Ministry of Science and Technology
- **Three focus areas**
  - Battery Technology Progress
  - Battery Test Procedures
  - Vehicle/Infrastructure Demonstrations
- **Previous Workshops**
  - November 2009: Washington DC
  - August 2010: Argonne National Lab.
  - March 2011: Beijing
  - August 2011: Argonne National Lab.
  - April 2012: Hangzhou
  - August 2012: Boston (UMASS)
  - April 2013: Berkeley, California (LBNL)
  - September 2013: Chengdu



**Mei Lan, @ the PANDA RESERVE OUTSIDE OF Chengdu, CHINA**

Inscription on sign at the park, “Born in the United States (Washington DC National Zoo, Sep 2006), Mei Lan came back to China at the age of three. He is the global ambassador of the WWF Earth Hour.

## U.S. Electric Drive Vehicle Sales, by Technology (1999-2013)



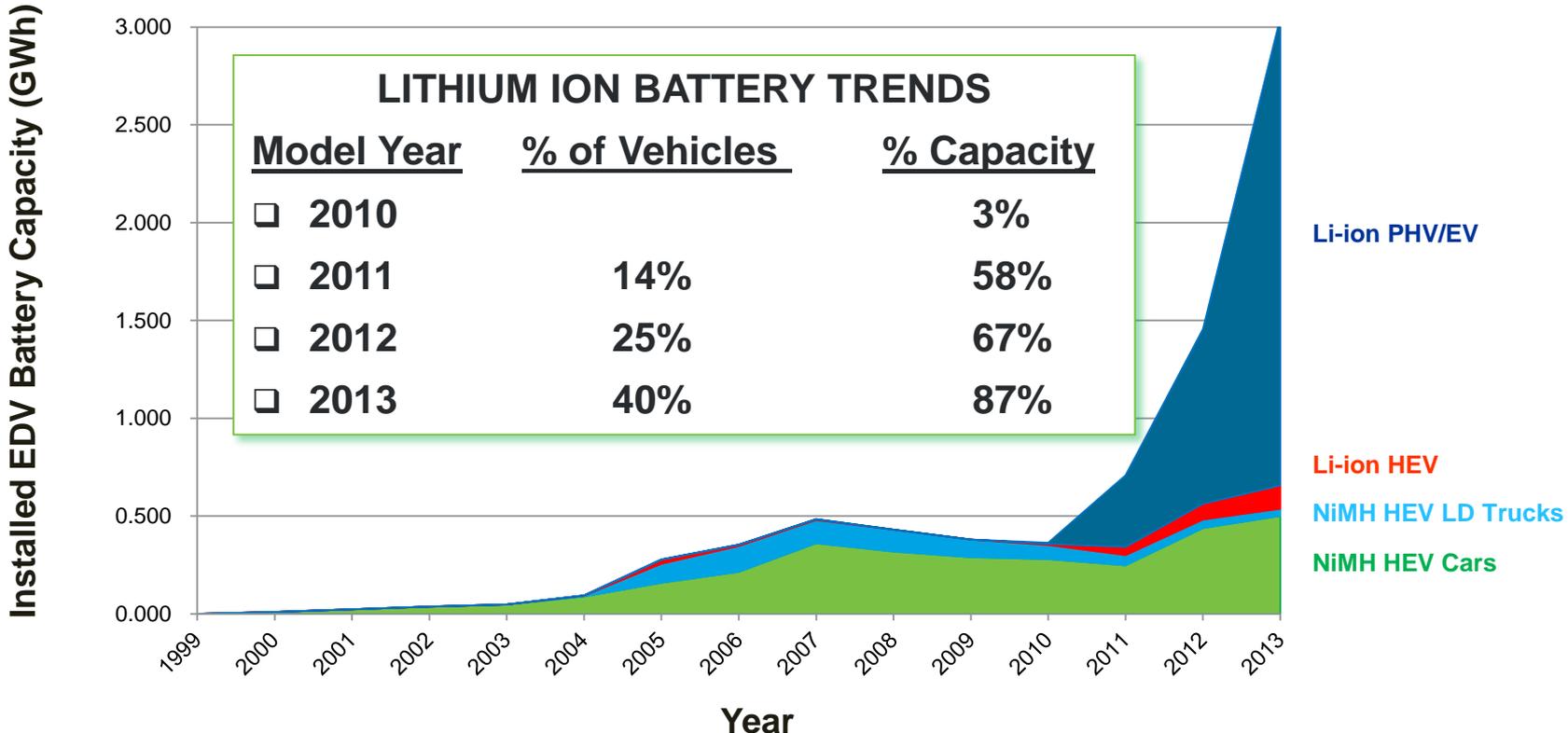
## 2013 Sales Set Record

- 46 EDV models were available for sale
  - 575,000 Sales
- ~97,000 PEVs Sold. The top 6 models represent 95% of the sales :
  - Volt (23,094)
  - Leaf (22,610)
  - Model S (19,400)
  - Prius PHEV (12,088)
  - Cmax Energi (7,154)
  - Fusion Energi (6,089)

**Over 3.1 million EDVs on the road Jan.1, 2014**

# Significant Increase in Lithium-ion Batteries Installed in LDVs

## Installed Electric Drive Vehicle Battery Capacity (GWh installed in vehicles)



**~2.5 GWhs of Lithium-ion Batteries were installed in Electric Drive vehicles sold in the USA in 2013.**

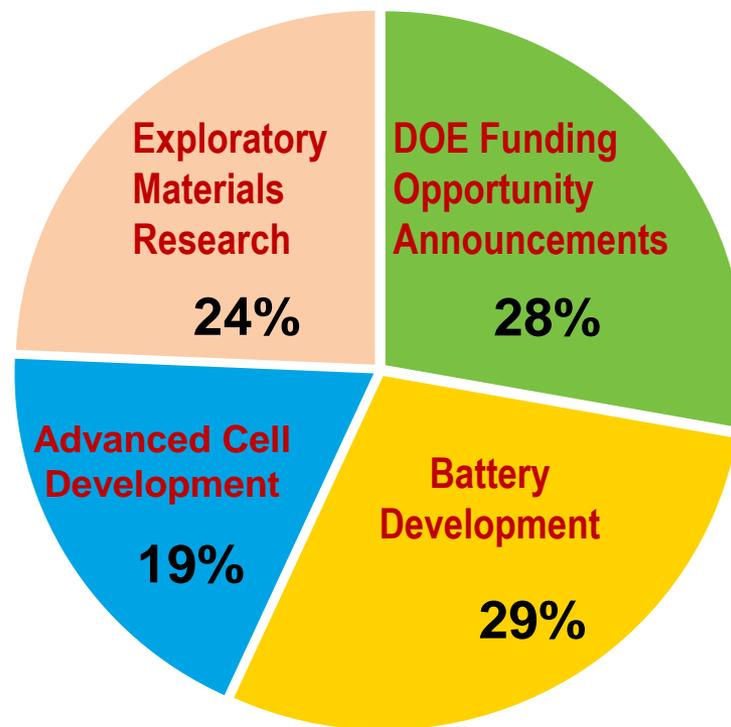
Reduce the cost of a PHEV40 battery to \$300/kWh by 2014

Reduce the cost of a PEV battery to \$125/kWh by 2022

## Battery/Energy Storage R&D Funding (\$M)

|                          |       |
|--------------------------|-------|
| <b>FY 2013</b>           | \$88  |
| <b>FY 2014</b>           | \$85  |
| <b>FY 2015 (request)</b> | \$100 |

## FY 2014 Major R&D Activities

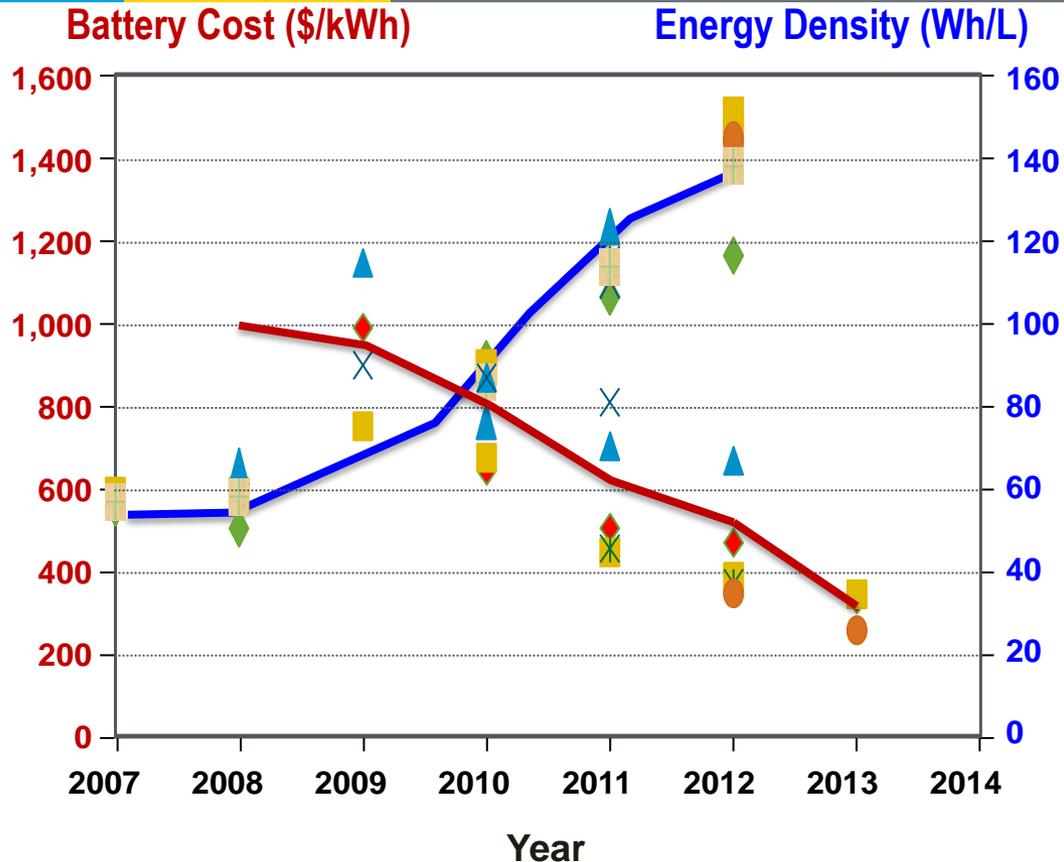


# Progress and Results

## Cost Reduction & Energy Density

**DOE/USABC reduced the cost of PEV batteries by 70% and doubled their energy density during the past 5 years**

- ❑ Current cost of advanced PHEV battery technology estimates average **\$325/kWh**, useable
- ❑ Results based on prototype cells & modules meeting DOE/USABC performance targets.
- ❑ Detailed USABC battery cost model used to estimate the cost of PEV battery packs assuming that 100,000 batteries are manufactured annually.



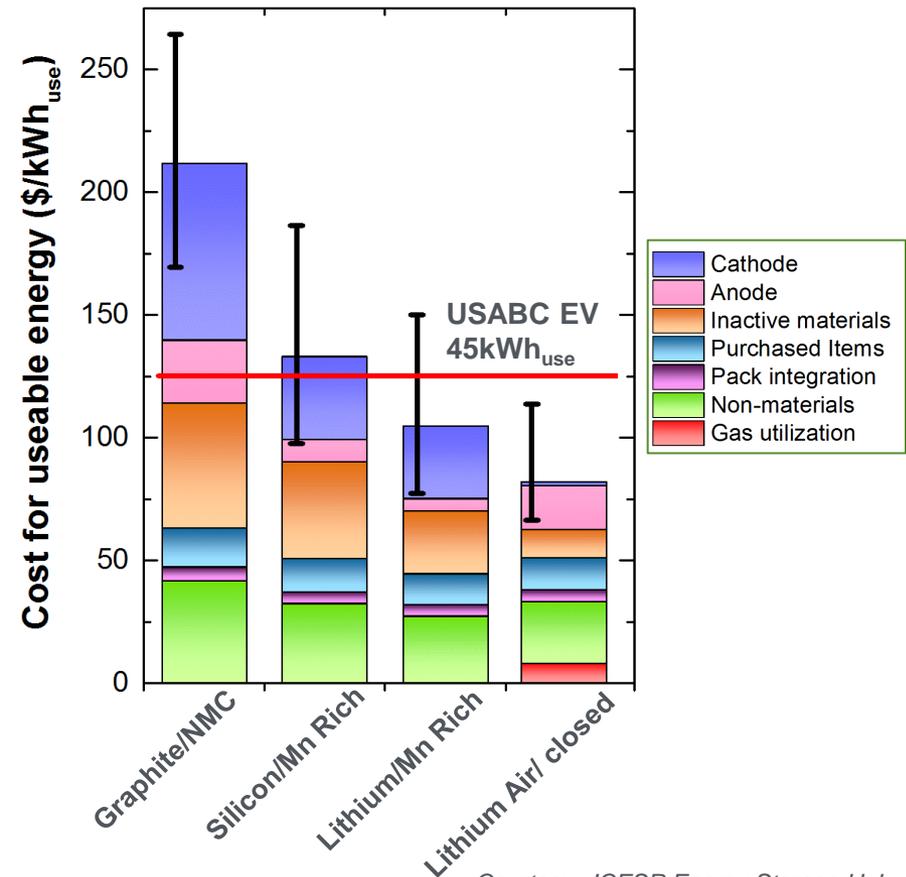
- ❑ Batteries ranged from PHEV 40 packs (~14 kWh) to EV packs (40kWh).
- ❑ These battery development projects focus on advance cathodes, processing improvements, cell design and pack optimization.
- ❑ Standard electrolyte & graphite anode were used.

# Future Battery R&D

## Advanced Battery Chemistries

- ❑ Extensive cost modeling has been conducted on advanced battery chemistries using the ANL BatPaC model.
- ❑ Significant cost reductions are possible using more advanced lithium ion materials (see figure)
  - Lithium-ion: Silicon anode coupled with a high capacity cathode presents moderate risk pathway to less than  $125/\text{kWh}_{\text{use}}$
  - Lithium metal is a higher risk pathway to below  $\$100/\text{kWh}_{\text{use}}$

### Projected Cost for a 100kWh Battery Pack



Courtesy: JCESR Energy Storage Hub

**These are the best case projections:** all chemistry problems solved, performance is not limiting, favorable system engineering assumptions, high volume manufacturing

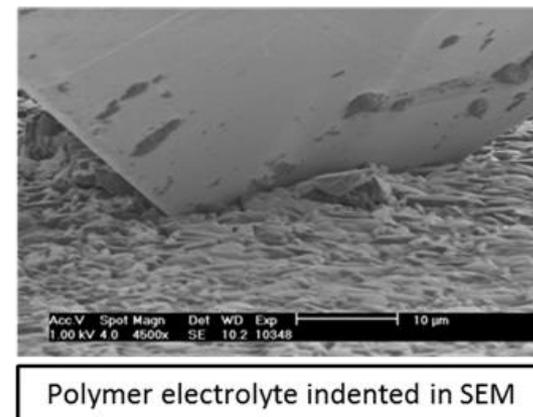
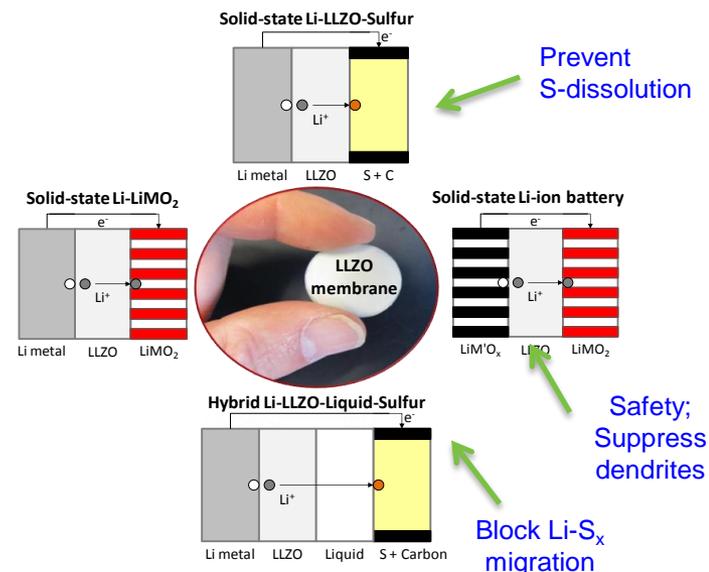
# High Energy Lithium Ion Project Selections

| Awardee                     | Partner(s)                    | Project Description   |
|-----------------------------|-------------------------------|---|
| Argonne National Laboratory | BNL, LBNL                     | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: High energy/high voltage NMC with gradient concentration</li> <li><input type="checkbox"/> Anode: Si composite with a novel polymer</li> </ul>                                   |
| 3M Company                  | GM, Umicore Leyden, LBNL, ARL | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: High capacity core shell</li> <li><input type="checkbox"/> Anode: Si alloy composite with novel polymer binder</li> <li><input type="checkbox"/> Advanced electrolyte</li> </ul> |
| Penn State Univ             | UT-Austin, LBNL, ANL, ECPower | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: Ni-rich layered oxide with LFP coating</li> <li><input type="checkbox"/> Anode: Micro-sized porous Si alloy-carbon composite</li> </ul>  |
| Farasis Energy              | ANL, LBNL, NanoSys, Dupont    | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: High voltage Mn-rich cathode</li> <li><input type="checkbox"/> Anode: Metal alloy composite</li> <li><input type="checkbox"/> High voltage electrolyte</li> </ul>                |
| Envia Systems               | LBNL, ORNL, GM                | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: High capacity Mn rich cathodes</li> <li><input type="checkbox"/> Anode: High capacity Si/carbon nanocomposite</li> </ul>   |
| TIAX LLC                    | –                             | <ul style="list-style-type: none"> <li><input type="checkbox"/> Cathode: CAM-7 high-energy cathode</li> <li><input type="checkbox"/> Anode: Si-Composite</li> <li><input type="checkbox"/> Advanced separator</li> </ul>                                  |

## A unifying technology for Beyond Li-ion batteries

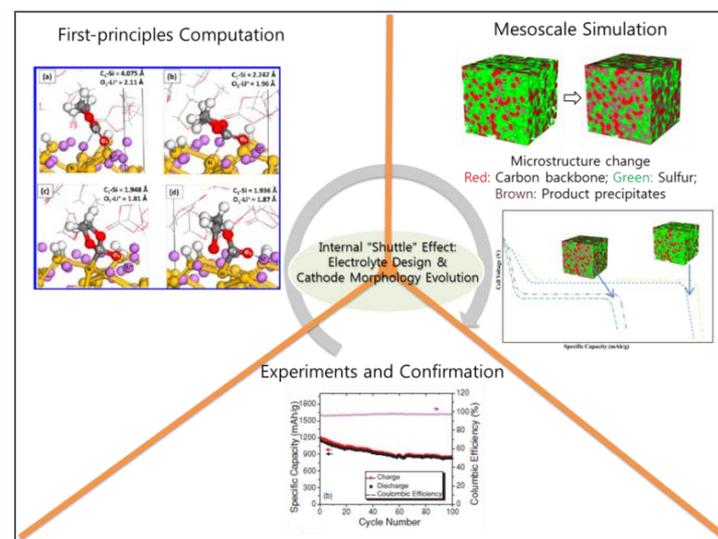
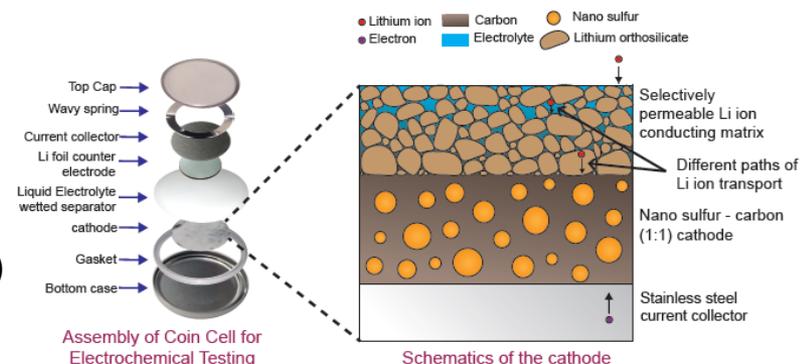
### Solid State Electrolytes

- **LLZO garnet solid state electrolyte**
  - **Michigan St Univ: Prof. Jeff Sakamoto**
  - Partners: Univ of Michigan, Army Research Lab, ORNL
  - LLZO has good conductivity, stable against Li metal and air. Project will characterize, understand and control defects in the structure
- **LLZO garnet interface study**
  - **Univ of Maryland: Prof. Eric Wachsman**
  - Experimental and computational approaches to reduce large interfacial impedance in solid state cells
- **Nanoindentation of LLZO/Li interface**
  - **Oak Ridge National Lab: Dr. Nancy Dudney**
  - Partners: Michigan State Univ, Univ of Tennessee
  - Use nanoindentation to study flaws of solid electrolytes, changes in Li when cycled, and to view defective lithium, nucleation and annealing of defects



## Lithium Sulfur

- Li/S laminated and doped cells***
  - **Univ of Pittsburgh: Prof Prashant Kumpta**
  - Use doping to improve inherently low S conductivity and coating (with a Li ion conductor) to minimize S/electrolyte contact
- Anodeless Li/S technology***
  - **Brookhaven National Lab: Dr. Hong Gan**
  - Partners: Stony Brook University
  - Dual Functional Cathode Additives will (1) improve cathode electronic conductivity, (2) provide Li, (3) reduce polysulfide dissolution.
- Modeling and synthesis of Sulfur cathodes***
  - **Texas A&M: Prof. Perla Balbuena**
  - Partners: Purdue University
  - Rational design of electrolyte chemistry and improved S cathode architecture based on enhanced understanding from first-principles atomistic and mesoscopic modeling.



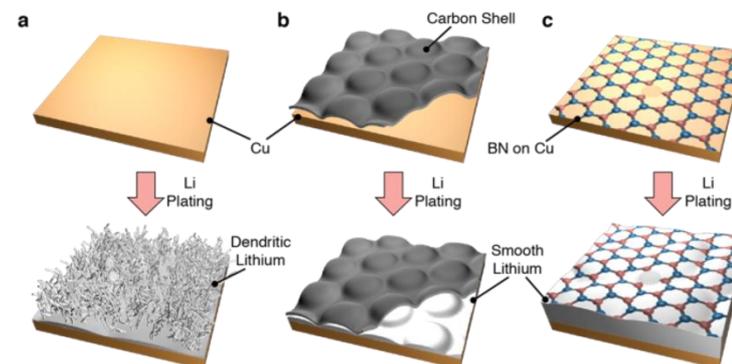
## Lithium metal, Lithium Air, and Conversion Reaction

- **Lithium anode protection**

- **Stanford University: Prof. Yi Cui**
- Partners: Stanford Univ, SLAC National Accelerator Lab
- Use nano-engineering to control the interface between Li metal and electrolytes to reduce dendrite growth and formation of mossy Li

- **Composite C/Sn/Fe anode and advanced cathodes**

- **Binghamton University: Prof. Stan Whittingham**
- Enable cells exceeding 1 kWh/liter.
- Use a high energy cathode, such as  $\text{VOPO}_4/\text{Li}_2\text{VOPO}_4$  or  $\text{CuF}_2/\text{Cu-LiF}$ .
- Sn-Fe-C composite anode



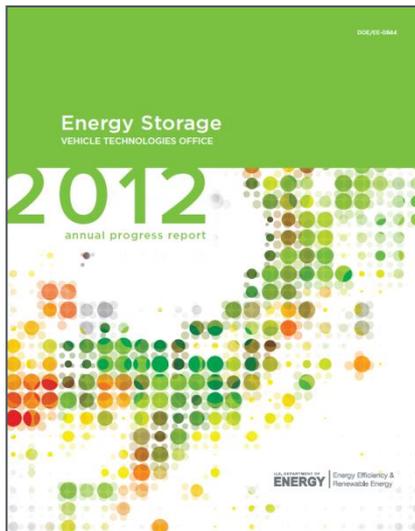
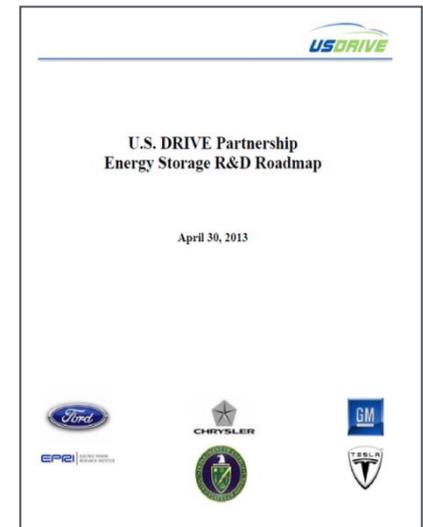
- **Li/air with a molten salt electrolyte**

- **Liox Power: Dr. Vincent Giordani**
- Partners: Univ California-Berkeley, Cal Tech
- Use a molten nitrate electrolyte that is inert in the air electrode, has high solubility for  $\text{Li}_2\text{O}_2$  and can cycle under ambient air vs pure  $\text{O}_2$ .

## USDRIVE Energy Storage R&D Roadmap

- ❑ Includes performance and cost targets for EDV batteries.
- ❑ Describes ongoing/planned R&D efforts
- ❑ For a copy of the roadmap, visit:

[http://www1.eere.energy.gov/vehiclesandfuels/pdfs/program/electrochemical\\_energy\\_storage\\_roadmap.pdf](http://www1.eere.energy.gov/vehiclesandfuels/pdfs/program/electrochemical_energy_storage_roadmap.pdf).



## Energy Storage R&D Annual Progress Report for FY 2013

- ❑ Describes all battery R&D projects funded by DOE Vehicle Technologies Office (VTO) at a national laboratory or in partnership with industry.
- ❑ For obtaining a copy of the Annual Progress Report, visit:

[http://www1.eere.energy.gov/vehiclesandfuels/resources/vt\\_es\\_fy13.html](http://www1.eere.energy.gov/vehiclesandfuels/resources/vt_es_fy13.html).

# QUESTIONS?

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*202-586-3148*